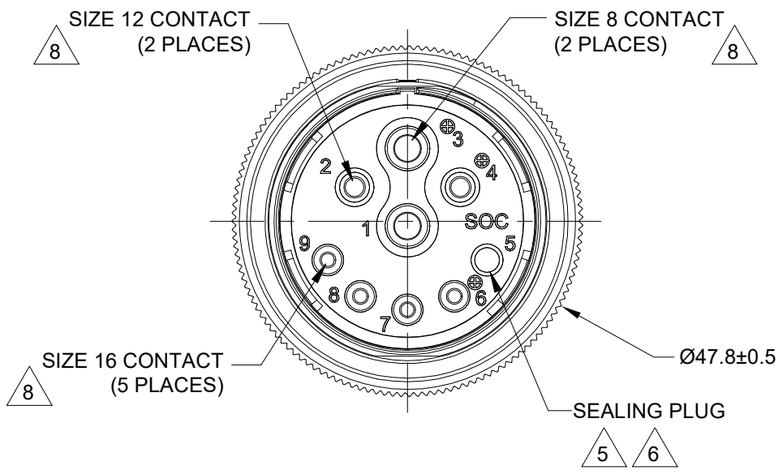
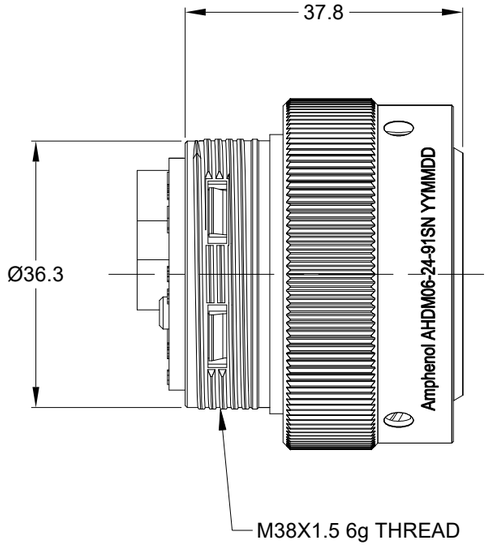
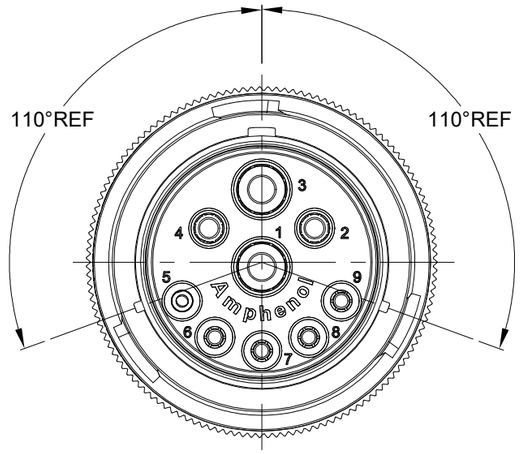
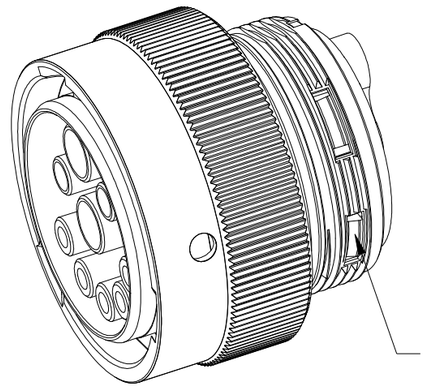
REVISIONS					
REV	ECO	DESCRIPTION	DATE	BY	APPR
A1	–	RELEASE NEW DRAWING	04/JAN/22	IAN	TOMMY









NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL:
   SHELL: ZINC ALLOY, NICKEL PLATED
   COUPLING RING: ALUMINUM ALLOY, NICKEL PLATED
   INSERT AND RETAINING RING: THERMOPLASTIC
   SEAL: SILICONE RUBBER

2. MODIFICATIONS: THREADED HOUSING;
   NORMAL DIA. WIRE SEAL;

3. SPECIFICATIONS:
   3.1 OPERATING TEMPERATURE: -55°C TO +125°C.
   3.2 DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC.
   3.3 INSULATION RESISTANCE: 1000 MEGOHM MIN @ 25°C.
   3.4 MOISTURE RESISTANCE:
   IP68(IM OF WATER FOR A PERIOD OF 24 HOURS,MATED CONDITION);
   IP69K(MATED CONDITION).
   3.5 MATING CYCLE DURABILITY: 100 CYCLES.
   3.6 RoHS COMPLIANT.

4. MATING PART: AHDM04-24-91P* & AHDM07-24-91P* RECEPTACLES (* = SEAL TYPE)

5. CONTACTS 4 AND 5 ARE INTERNALLY CONNECTED. (BUILT - IN BRIDGE)

6. CAVITY 5 IS WITH CONTACT SIZE 16 AND THE GROMMENT IS SEAL

7. ALL DIMENSIONS ARE FOR REFERENCE USE ONLY.

8. CONTACT SIZE AND WIRE RANGE:

CONTACT SIZE	MIN. INSUL O.D.	MAX. INSUL O.D.	TYPICAL WIRE RANGE	CURRENT RATING
8	4.83 mm (.190 in)	6.10 mm (.240 in)	8-10AWG (10.0-5.0mm²)	60AMPS
12	3.40 mm (.134 in)	4.32 mm (.170 in)	10-14AWG (6.0-2.0mm²)	25AMPS
16	2.54mm (.100 in)	3.40 mm (.134 in)	14-20AWG (2.0-0.5mm²)	13AMPS

9. MEET THE DIMENSION OF IMPLEMENT BUS BREAKAWAY CONNECTOR OF ISO 11783-2.

	AHDM06-24-91SN	REF:HD36-24-91SN	
QUANTITY	PART NUMBER	DESCRIPTION	ITEM

MATERIALS LIST

UNLESS OTHERWISE SPECIFIED
1) All dimensions are in metric(mm).
2) Tolerances are as follows:
1 PL DEC ±0.30 | Fractions ±1/64
2 PL DEC ±0.15 | Angles ±1°
3 PL DEC ±0.08
3) Note reference = X

MATERIAL SPECIFICATIONS:

PROCESS SPECIFICATIONS:

NEXT ASS'Y:

SIGNATURES		DATE
DRAWN:	IAN	04/JAN/22
CHECKED:	SULLEN	04/JAN/22
ENGINEER:		
APPROVAL:	TOMMY	05/JAN/22
CUSTOMER:		

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Amphenol

Sine Systems - www.amphenol-sine.com
44724 Morley Drive
Clinton Township, MI 48036

09POS,PLUG,SOCKET,24SZ,
NORMAL SEAL,DURAMATE AHDM

SIZE	TYPE	DWG NO:	REVISION
B	C-	AHDM06-24-91SN	A1

SCALE: NONE | DURAMATE | SHEET 1 OF 1

TITLE: 09POS,PLUG,SOCKET,24SZ,NORMAL SEAL,DURAMATE AHDM
DWG NO: AHDM06-24-91SN
REV: A1
SH: 1
OF: 1

AT Series™ - Contact Size 16 Options

Machined Contacts, Sockets & Pins				
Part Number	**Description**	**Size**	**AWG**	**Type**
AT60-215-1631	Male Contact - Pin, Gold-plated	16	14	Machined
AT62-209-1631	Female Contact - Socket, Gold-plated	16	14	Machined
AT60-215-16141	Male Contact - Pin, Nickel-plated	16	14	Machined
AT62-209-16141	Female Contact - Socket, Nickel-plated	16	14	Machined
AT60-202-1631	Male Contact - Pin, Gold-plated	16	16-20	Machined
AT62-201-1631	Female Contact - Socket, Gold-plated	16	16-20	Machined
AT60-202-16141	Male Contact - Pin, Nickel-plated	16	16-20	Machined
AT62-201-16141	Female Contact - Socket, Nickel-plated	16	16-20	Machined
AT60-202-1631-22	Male Contact - Pin, Gold-plated	16	22-24	Machined
AT62-201-1631-22	Female Contact - Socket, Gold-plated	16	22-24	Machined
AT60-202-16141-22	Male Contact - Pin, Nickel-plated	16	22-24	Machined
AT62-201-16141-22	Female Contact - Socket, Nickel-plated	16	22-24	Machined

Tooling - Machined Contacts		
Part	**Part Number**	**Description**
	CA-5D12	Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only)
	CA-5E12	Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only)

Contact Removal Tools		
Part	**Part Number**	**Description**
	ATRT-100	Used for removal of contacts for A Series™ products
	AT11-310-1605	Contact Removal Tool, Plastic, Size 16
	A114017	Sealing Plug, Size 16, White

Stamped & Formed Contacts, Sockets & Pins				
Part Number	**Description**	**Size**	**AWG**	**Type**
AT60-14-0144	Male Contact - Pin, Gold-plated	16	14-16	Stamped & Formed
AT62-14-0144	Female Contact - Socket, Gold-plated	16	14-16	Stamped & Formed
AT60-14-0122	Male Contact - Pin, Nickel-plated	16	14-16	Stamped & Formed
AT62-14-0122	Female Contact - Socket, Nickel-plated	16	14-16	Stamped & Formed
AT60-16-0144	Male Contact - Pin, Gold-plated	16	16-18	Stamped & Formed
AT62-16-0144	Female Contact - Socket, Gold-plated	16	16-18	Stamped & Formed
AT60-16-0122	Male Contact - Pin, Nickel-plated	16	16-18	Stamped & Formed
AT62-16-0122	Female Contact - Socket, Nickel-plated	16	16-18	Stamped & Formed
AT60-16-0644	Male Contact - Pin, Gold-plated	16	18-20	Stamped & Formed
AT62-16-0644	Female Contact - Socket, Gold-plated	16	18-20	Stamped & Formed
AT60-16-0622	Male Contact - Pin, Nickel-plated	16	18-20	Stamped & Formed
AT62-16-0622	Female Contact - Socket, Nickel-plated	16	18-20	Stamped & Formed
AT60-16-0844	Male Contact - Pin, Gold-plated	16	20-22	Stamped & Formed
AT62-16-0844	Female Contact - Socket, Gold-plated	16	20-22	Stamped & Formed
AT60-16-0822	Male Contact - Pin, Nickel-plated	16	20-22	Stamped & Formed
AT62-16-0822	Female Contact - Socket, Nickel-plated	16	20-22	Stamped & Formed

Tooling - Stamped & Formed Contacts		
Part	**Part Number**	**Description**
	MFX-3950	Crimp Die - Size 16, 18-20AWG (S&F contacts only)
	MFX-3953	Crimp Die - Size 16, 16-18AWG (S&F contacts only)
	MFX-3975	Crimp Die - Size 16, 14-16AWG (S&F contacts only)
	MFX-3990	Crimp Die - Size 16, 20-22AWG (S&F contacts only)
	ATT-16-00	Hand Crimp Tool - Size 16, 14-16AWG (S&F contacts only)
	ATT-16-01	Hand Crimp Tool - Size 16, 18-20AWG (S&F contacts only)
	ATT-1612-03	Hand Crimp Tool - Size 16, 20-22AWG (S&F contacts only)

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09/2021

MagnaMate™ ATHP - DuraMate™ AHDP - DuraMate™ AHDM Series - Contact Size 12 Options

Machined Contacts, Sockets & Pins				
Part Number	**Description**	**Size**	**AWG**	**Type**
AT60-204-12141-10	Male Contact - Pin, Nickel-plated	12	10-12	Machined
AT62-203-12141-10	Female Contact - Socket, Nickel-plated	12	10-12	Machined
AT60-220-1231	Male Contact - Pin, Gold-plated	12	12-14	Machined
AT62-210-1231	Female Contact - Socket, Gold-plated	12	12-14	Machined
AT60-204-12141	Male Contact - Pin, Nickel-plated	12	12-14	Machined
AT62-203-12141	Female Contact - Socket, Nickel-plated	12	12-14	Machined

DiagnosticGrade™ Machined Contacts, Sockets & Pins • Smaller AWG for Diagnostic Applications • Gold-plated • Increased Mating Cycles • Cost-effective				
Part Number	**Description**	**Size**	**AWG**	**Type**
65-54749	Male Contact - DiagnosticGrade™, Pin, Gold-plated	12	20	Machined
AT62-210-1231-1820	Female Contact - DiagnosticGrade™, Socket, Gold-plated	12	20	Machined

Tooling - Machined Contacts		
Part	**Part Number**	**Description**
	CA-5D12	Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only)
	CA-5E12	Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only)

Contact Removal Tools		
Part	**Part Number**	**Description**
	AT11-337-1205	Contact Removal Tool, Plastic, Size 12
	A114017	Sealing Plug, Size 12, White

Stamped & Formed Contacts, Sockets & Pins				
Part Number	**Description**	**Size**	**AWG**	**Type**
AT60-12-0244	Male Contact - Pin, Gold-plated	12	10-12	Stamped & Formed
AT62-12-0244	Female Contact - Socket, Gold-plated	12	10-12	Stamped & Formed
AT60-12-0222	Male Contact - Pin, Nickel-plated	12	10-12	Stamped & Formed
AT62-12-0222	Female Contact - Socket, Nickel-plated	12	10-12	Stamped & Formed
AT60-12-0144	Male Contact - Pin, Gold-plated	12	12-14	Stamped & Formed
AT62-12-0144	Female Contact - Socket, Gold-plated	12	12-14	Stamped & Formed
AT60-12-0166	Male Contact - Pin, Nickel-plated	12	12-14	Stamped & Formed
AT62-12-0166	Female Contact - Socket, Nickel-plated	12	12-14	Stamped & Formed

Tooling - Stamped & Formed Contacts		
Part	**Part Number**	**Description**
	MFX-3973	Crimp Die - Size 12 (S&F contacts only)
	MFX-3985	Crimp Die - Size 12 (S&F contacts only) 10-12AWG -02XX Series
	ATT-12-00	Hand Crimp Tool - Size 12, 12AWG (S&F contacts only)
	ATT-12-01	Hand Crimp Tool - Size 12, 10AWG (S&F contacts only)

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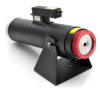
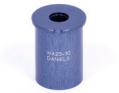
ATHD Series™ - Contact Size 8 Options

Machined Contacts, Pins and Sockets					
Part Number	**Description**	**Size**	**AWG**	**Type**	**Amps**
AT60-204-08141	Male Contact - Pin, Copper Alloy, Nickel-Plated	8	8-10	Machined	60A
AT62-203-08141	Female Contact - Socket, Copper Alloy, Nickel-Plated	8	8-10	Machined	60A
AT60-204-08141-16	Male Contact - Pin, Copper Alloy, Nickel-Plated	8	6	Machined	60A
AT62-203-08141-16	Female Contact - Socket, Copper Alloy, Nickel-Plated	8	6	Machined	60A

Tooling - Machined Contacts		
Part	**Part Number**	**Description**
	WA23	Heavy Duty Pneumatic Crimp Tool -Uses Universal Positioner Part No. WA23-101DA and Crimp Locator MFX-3961
	WA23-2	Die Assembly -for CA-5E12 Heavy Duty Pneumatic Crimp Tool, Size 8
	WA23-3	Die Assembly -for CA-5E12 Heavy Duty Pneumatic Crimp Tool, Size 6
	WA23-10	Contact Locator, Size 6 and Size 8
	96-978-22	Crimper and Dies -for Size 10mm²-185mm² Wires

Contact Removal Tools		
Part	**Part Number**	**Description**
	AT114008	Contact Removal Tool, Plastic, Size 8, 8-10AWG

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